

PAINT THICKNESS & PRODUCT TOLERANCE

PAINT THICKNESS

Single Coat	Double Coat		Triple Coat	
Polyester (AL 32 & AL 312)	PVDF (AL 45)	SDP (AL 43 & AL 33)	PVDF (AL 45 & AL 33D)	SDP (AL 43 & AL 33)
18 μ - 20 μ	24 μ -28 μ	24 μ -28 μ	30 μ - 35 μ	30 μ - 35 μ

PRODUCT TOLERANCE

Width	Length	Thickness		Squareness	Bow	
		Coil	Panel		AL45 & AL33D	AL43, AL33, AL32 & AL 312
±2.0mm	±4.0mm	±0.03mm	±0.2mm	Maximum 5.0mm	Maximum 0.5% of width and/or length	Maximum 0.8% of width and/or length